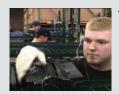


Office DEPOT.

6-Step End of Life

Cartridge Grinding Process



Cartridge Evaluation
 All inbound units are inspected and designated for remanufacturing or grinding



4. GrindingCartridge plastic is inducted into the grinder to produce plastic regrind.



Cartridges Disassembled End-of-life units are disassambled.



Plastic Ready for Reuse
 Plastic regrind is reused in various injection molding processes.



Cartridges Sorted
 Components (plastic, blades, gears and PCR drums) are sorted for recycling.



6. New Product Development

New product is created utilizing post
consumer waste which completes
the closed loop process.



2.5 million cartridges processed a month