

## Office DEPOT.

## 8-Step Ink Cartridge

## Remanufacturing Process



INCOMING RAW MATERIALS INSPECTION
 Each cartridge goes through a visual inspection and the circuits are tested with an electrical tester to verify that they are of the highest quality.



SEALING
 Our state-of-the-art sealing process ensures a leak-proof cartridge and a clean installation for the customer.



AUTOMATED CARTRIDGE PREPARATION
 Using custom built automated equipment, each cartridge is robotically opened, contents cleaned and inner foam removed.



6. 100% POST TESTING
Each and every cartridge is post tested,
utilizing industry standard print tests to
ensure outstanding performance and
quality. As a second level of quality control,

each shipment leaves our facility.



3. PREPARATION & CLEANING

Highly trained technicians clean and empty each cartridge of remaining waste ink with custom- designed high capacity cleaning systems and prepare the cartridges for filling.



7. PACKAGING

Cartridges are cleaned, polished, heatsealed in a vapor resistant bag and boxed.

two statistical checks are performed before



4. DIGITAL AUTO FILLING

Using proprietary filling techniques and custom-built filling machinery, each cartridge is filled to OEM specifications with custom-formulated ink.



8. QUALITY CONTROL

Each step in our production process is monitored by dedicated Quality Control experts. Work in progress undergoes regular and spot inspections to ensure our products meet the expectations of the consumer.

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